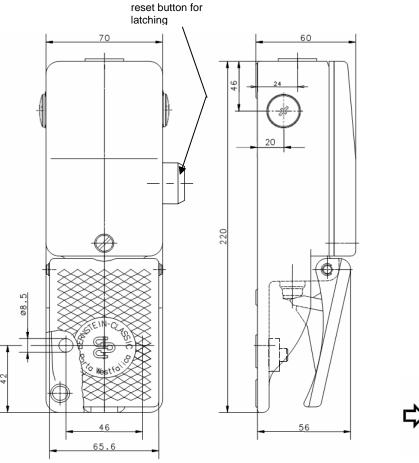
## **Technical Data**

## Foot-switch



#### Series F1

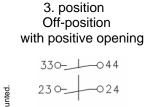
Description F1-ZSDR Article number 6061500567

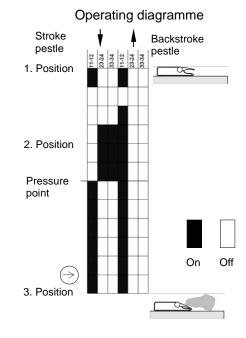




# Switching symbol (Three-Step-Safety Switch)

<ol> <li>position</li> <li>Off-position</li> </ol>	<ol><li>position</li><li>On-position</li></ol>	
330-1-044 230-1-024 110-1-012	33 0 0 044 23 0 0 024 110 012	To reach the 3rd position, the tactile touch has to be surmounted.





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## **Technical Data**

# Foot-switch

**Approvals** 



Electrical data		
Rated insulation voltage	Ui	250 V
Conv. thermal current	I <sub>the</sub>	5 A
Rated impulse withstand voltage	Uimp	2,5 KV
Rated operational voltage	$U_e$	240 V AC and 24 V DC
Utilization category		AC-15, U <sub>e</sub> /I <sub>e</sub> 240 V AC / 1,5 A 50-60 Hz DC-13, U <sub>e</sub> /I <sub>e</sub> 24 V DC/ 1,0 A
Direct opening action	$\Theta$	acc. to IEC/EN 60947-5-1, Annex K
Short-circuit protective device		D-Fuse 4 A gG
Protection class		I

Mechanical data		
Enclosure		AL, die-cast
Cover		AL, die-cast
Actuator		Foot lever (PA)
Ambient air temperature		Operating temperature range: -10 °C to +50 °C
		Storage temperature range: -25 °C to +70 °C
Contact type		1 NC, 2 NO. (Zb)
Operating force (pedal centre)	1. position	10 N
	2. position	25 N
Pressure point		≈ 200 N
Mechanical life		
Sequence of the switching position:		10 x 10 <sup>6</sup> operating cycles
or:	1-2-3-1	1 x 10 <sup>6</sup> operating cycles
Switching frequency		max. 30/min
Assembly		2 x M8
Connection		6 screw connections (M3,5) with square clamps
Protection ground		2 x M4
Conductor cross-sections		Solid: 0.5 1.5 mm <sup>2</sup>
		Litz wire with ferrules: 0.5 1.5 mm <sup>2</sup>
Cable entrance		3 x M20 x 1,5
Weight		Approx. 1,6 kg
Protection type		IP67 in accordance with IEC/EN 60529

ID for safety engineering	
B10d - value	1 x 10 <sup>5</sup>
BTou - value	1 X 10
Regulations	
	VDE 0660 T100, DIN EN 60947-1, IEC 60947-1
	VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1
	DIN EN 61326-3-1
	EN 13849
	DIN EN 60947-5-8; GS-ET-22
EU Conformity	acc. to directive 2006/95/EG

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 $_{c}UL_{us}$  DGUV

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### **Technical Data**

#### Foot-switch



#### Safety function

Normally open contacts: 23 – 24, 33 – 44; Signalling contact: 11 – 12

- Position 1: OFF position of the operating contacts (the pedal is not actuated)
- Position 2: ON position of the operating contacts (the pedal is actuated to as far as the pressure point)
- Position 3: OFF position of the operating contacts (the three-stage enable switch is locked)

If the three-stage enable switch is actuated in position 2, it returns to position 1 when it is released. The three-stage enable switch changes from position 2 to position 3, if it gets further pressed under after the resistance of the pressure point.

The switch is locked in position 3 and can only be returned in position 1 by pressing the release button.

The actuation of the operating contacts is made by a positive opening.

The operating contacts are opened in the return stroke.

#### **Notes**

The specified protection classification (IP code) applies only when the cover is closed and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.

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